

AI in Education: A Decade of Global Research Trends and Future Directions

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Abstract: This article addresses the need for a comprehensive understanding of the rapidly evolving field of Artificial Intelligence (AI) in education, given its potential to transform teaching and learning practices. The study analyzed 1,234 articles from the Web of Science database, using bibliometric techniques and topic modeling. Quantitative analyses of publication trends, citation impacts, and collaboration patterns were conducted using the R programming language, and Latent Dirichlet Allocation (LDA) was employed to uncover latent themes and potential research gaps. The study reveals a dramatic growth in research output, with an annual growth rate of 47.9%. China and the United States emerge as dominant contributors, collectively accounting for 38% of publications. Key research themes include AI in language learning, AI ethics and policy, and AI literacy. The findings highlight the need for more inclusive and diverse research efforts to address the unique challenges and opportunities of AI in education in across socioeconomic contexts.

Index Terms: Artificial Intelligence in Education, Bibliometric Analysis, Research Trends, Ethical Implications, AI Literacy

1. Introduction

The introduction of artificial intelligence (AI) into the field of education has resulted in significant disruptions and transformations to traditional teaching and learning frameworks [1,2]. Educational institutions have also commenced the integration of AI and associated technologies into their practice, with numerous assertions regarding the provision of individualized learning experiences, advanced forms of assessment, and novel pedagogical practices [3,4]. This rapid evolution has prompted a surge in research activity, as educators, policymakers, and technologists investigate the potential of AI in developing more impactful and equity-focused educational systems. At present, a number of applications of AI in education have been developed, including intelligent tutoring systems, adaptive learning platforms, and automated assessment tools [5]. By employing machine learning-based algorithms, natural language processing, and data analytics, these platforms endeavor to customize educational content for each learner, with the objective of addressing existing challenges in education, such as scalable personalization or real-time feedback [6].

Prior research has underscored the prospective advantages of AI in the field of education, including enhanced learning outcomes, augmented student engagement, and more streamlined administrative procedures [7,8,9]. The efficacy of AI-powered tutoring systems has been demonstrated in subjects such as mathematics and language learning [10,11,12,13]. Nevertheless, the incorporation of AI in academic contexts gives rise to pivotal inquiries pertaining to privacy, equity, and the evolving function of educators in AI-enhanced learning environments [14,15,16].

Notwithstanding the growing body of research, there is a pressing need for a comprehensive understanding of the evolving field of AI in education research. While individual studies have examined specific applications or implications of AI in educational contexts, there is a paucity of comprehensive analyses that capture the broader trends, key players, and emerging themes in this rapidly evolving field. Moreover, the global distribution of research efforts and the patterns of international collaboration in AI in education research remain understudied. In order to address these gaps in the existing literature, this study aims to provide a systematic bibliometric analysis of AI in education research from 2014 to 2023.

The following specific objectives guide our research:

- To analyze the temporal evolution of AI in education research in terms of research output, citation impact, and geographic distribution over the past decade.
- To identify the most influential researchers, institutions, and countries in AI in education research, and examine the patterns of collaboration between them.
- To uncover the main research themes and trends in AI in education and track their evolution over time.
- To identify potential research gaps and future directions in AI in education based on the current landscape of research.

In order to achieve these objectives, a comprehensive bibliometric analysis was performed on 1,234 articles published between 2014 and 2023, retrieved from the Web of Science database. Although previous research has indicated the potential advantages of AI in education [17], including enhanced learning outcomes [18], increased student engagement, and more effective administrative procedures, a comprehensive analysis of the literature reveals a more complex reality. Recent research has begun to challenge the long-term impact of these systems on students' critical thinking abilities and their capacity to transfer knowledge to novel contexts [19,20]. For instance, although intelligent tutoring systems have demonstrated efficacy in enhancing test scores, there has been a paucity of research examining their influence on deep conceptual understanding and long-term knowledge retention [21].

This observation underscores a significant research gap: the absence of comprehensive longitudinal studies that examine the long-term effects of AI interventions on learning outcomes and cognitive development. Addressing this gap has significant practical implications, as it would provide educators and policymakers with evidence-based insights for the sustainable integration of AI in educational systems. Furthermore, the incorporation of AI into educational contexts gives rise to pivotal inquiries pertaining to privacy [22], equity [23], and the evolving role of educators in AI-driven learning environments [24,25]. It is imperative that this gap be bridged in order to develop robust frameworks for the responsible use of AI that ensure equitable access and use across socioeconomic contexts.

A novel trend in this domain is the investigation of artificial intelligence as a potential facilitator of socio-emotional learning and mental health promotion in educational contexts. While the majority of extant research concentrates on cognitive outcomes, there is a growing recognition of the need to investigate the potential of AI in fostering emotional intelligence, resilience, and general well-being in students. It is becoming increasingly evident that establishing interdisciplinary connections between AI in education and fields such as neuroscience, psychology, and data science is of paramount importance. However, a significant gap in research persists, representing a crucial area for future investigation. Addressing this issue could facilitate the development of more effective AI-enhanced learning tools that align closely with human cognitive processes and diverse learning needs.

A critical analysis of the literature also reveals a geographical imbalance in research on artificial intelligence (AI) in education. While countries such as China, the United States, and the United Kingdom have been the primary contributors to AI in education research, there is a notable dearth of studies examining the implementation and impact of AI in education within developing countries and diverse socio-economic contexts. This gap in the literature gives rise to questions regarding the generalizability of current findings and the potential for AI to address global educational challenges. Moreover, the accelerated development of AI technology, particularly in the domains of natural language processing and machine learning, has outpaced empirical research on its educational applications. There is a pressing need for more rigorous longitudinal research that examines the long-term effects of AI integration on learning outcomes, pedagogical practices, and the education system as a whole.

In light of the aforementioned considerations, the present study aims to provide a comprehensive bibliometric analysis of artificial intelligence (AI) in education research from 2014 to 2023. By mapping the intellectual landscape of the field, identifying key contributors and emerging trends, and highlighting critical research gaps, we aim to provide a nuanced understanding of the current state of AI in education and to chart a course for future inquiry. This analysis will not only synthesize existing knowledge but also provide a critical assessment of the field's progress, limitations, and potential future directions. Our methodological approach integrates quantitative bibliometric techniques with topic modeling to delineate the intellectual structure of the field, identify pivotal contributors and collaborations, and elucidate nascent research themes.

The objective of this study is to address the aforementioned issues and provide guidance to policymakers and educators in navigating the complex terrain of AI integration in educational settings. This study will provide guidance to policymakers and educators in navigating the complex terrain of AI integration in educational settings, identify potential areas for collaboration, and inform future research directions.

2. Methodology

The rapid integration of artificial intelligence (AI) in education has given rise to a surge of research interest, which in turn has made it necessary to conduct a comprehensive analysis of the field's evolution, of the key players involved, and of the emerging trends. To address this need, we conducted a bibliometric analysis of research on the application of artificial intelligence in education, spanning the decade from 2014 to 2023. The study employed metadata from 1,234 articles published between 2014 and 2023, retrieved from the Web of Science (WOS) database. The articles were selected from the WOS category "Educational Research" using the keywords "AI" or "Artificial Intelligence." This dataset provides a comprehensive representation of AI in Education research over the past decade, allowing for in-depth analysis of publication trends, collaboration patterns, and thematic evolution.

A bibliometric analysis approach was employed, which is particularly well suited to the mapping of an intellectual structure within a research field and the identification of patterns within the scientific literature [26,27,28]. This method facilitates the quantitative analysis of academic literature, thereby enabling the identification of trends, influential authors, institutions, and countries, as well as key research themes and their evolution over time. The analysis was conducted using the R programming language, specifically the 'bibliometrix' package [29]. This package furnishes a set of tools for comprehensive science mapping analysis, thereby enabling the creation of a variety of bibliometric networks and visualizations [30,31,32]. Furthermore, we utilized Latent Dirichlet Allocation (LDA) for topic modeling with the objective of identifying latent themes and potential research gaps within the field [33,34,35,36].

2.1 Data Collection Process and Data Analysis

The data collection process began with the selection of the Web of Science (WOS) database [37,38], chosen for its comprehensive coverage of high-quality peer-reviewed research in multiple disciplines. A targeted search strategy was employed, whereby the query "Artificial Intelligence" OR "AI" was used in the title, abstract, or keywords fields. To focus specifically on educational research, we limited our results to the WOS category "Education, Educational Research." Figure 1 illustrates that our search encompasses publications from 2014 to 2023, encompassing a decade of research developments in AI in education. The initial search yielded 1,234 articles, from which extensive metadata was extracted. The extracted information included details regarding the authors, their respective affiliations, citation metrics, keywords, and abstracts. Subsequent to the extraction, a comprehensive data cleansing procedure was undertaken to guarantee uniformity and precision within the dataset. This entailed standardizing author names, unifying institution and country names, and resolving any inconsistencies in the metadata.

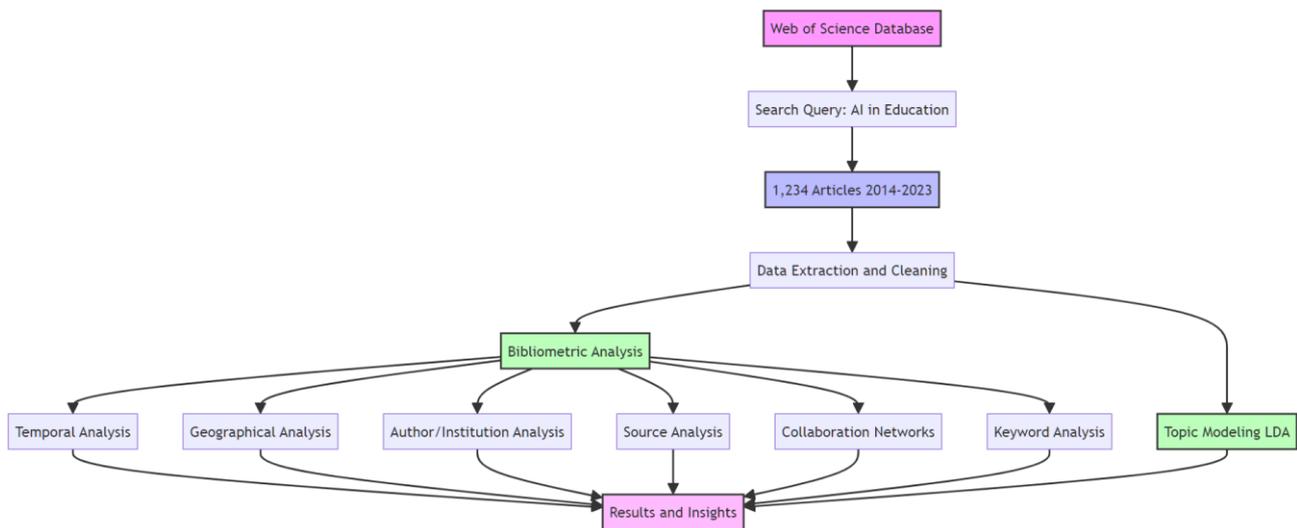


Fig. 1. Data Collection and Analysis Process

In order to map research trends in the field of AI in education, our analysis employed a number of key bibliometric indicators. The number of publications per year was employed as an indicator of annual scientific output, thus enabling the quantification of the field's growth rate and the identification of periods of accelerated research activity. The analysis of citations, including total citations and average citations per publication, facilitated the identification of insights pertaining to the impact and influence of research outputs. Furthermore, the h-index was calculated for authors and journals in order to provide a comprehensive evaluation of productivity and impact. A geographical and institutional analysis, based on the affiliations of corresponding authors, facilitated the mapping of the global distribution of research efforts and the identification of leading institutions in the field. Furthermore, a keyword co-occurrence analysis was conducted to ascertain the most frequently occurring keywords and their interrelationships, thereby offering insights into the primary research themes and their evolution over time.

To investigate the patterns of collaboration, we employed social network analysis techniques. We constructed co-authorship networks, wherein the nodes represent authors and the edges represent co-authorship relationships. This approach enabled us to identify the most significant contributors to the research and to identify the research clusters. The analysis of international collaboration networks entailed an examination of the countries of co-authors, thereby revealing patterns of global interconnectedness in AI in education research. In order to identify the most influential authors and institutions within these collaboration networks, we calculated a number of centrality measures, including degree centrality and betweenness centrality.

Subsequently, a thematic analysis was conducted as the most pivotal component of our research. The frequency and evolution of "Keywords Plus" were examined in order to identify major research themes and trends. The use of Keywords Plus for thematic analysis, while providing a standardized approach, may not fully capture the nuances of research topics as effectively as author-provided keywords. To address this limitation, we complemented our keyword analysis with latent Dirichlet allocation (LDA) topic modeling to identify latent themes and potential research gaps in the field [39], [40,41,42].

2.2 Latent Dirichlet Allocation for Topic Modeling

In order to identify latent themes and potential research gaps in the field of AI in education, we employed Latent Dirichlet Allocation (LDA) as our primary topic modeling technique [33,34,43]. LDA was selected for its capacity to identify latent topics in extensive document collections without the necessity for prior labeling. The selection of LDA for our study is based on the fact that LDA is capable of identifying latent topics in a corpus without the need for predefined categories [44]. This allows for the discovery of emerging themes that may not be apparent through manual analysis. This is of particular value in fields such as AI in education, where new applications and concepts are constantly emerging.

The LDA model is predicated on the assumption that documents are generated by a probabilistic process involving latent topics [45,46]. In the present study, the abstracts of the 1,234 articles were utilized as the document corpus, as abstracts offer a concise overview of the essential concepts and contributions of each paper. The model is based on the assumption that each abstract can be considered a mixture of topics, with each topic representing a distribution over words. The mathematical description of this process for a corpus of M documents, each with N_m words and K topics, is as follows:

$$P(W, Z, \theta, \phi | \alpha, \beta) = \prod_{k=1}^K P(\theta_k | \alpha) \prod_{m=1}^M \prod_{n=1}^{N_m} P(z_{mn} | \theta_m) P(w_{mn} | z_{mn}, \phi_m)$$

In this model, W represents the observed words, Z represents the topic assignments, θ represents the document-topic distributions, ϕ represents the topic-word distributions, and α and β are hyperparameters of the Dirichlet priors on θ and ϕ , respectively. To illustrate this process, we can represent the LDA model as a plate notation diagram, as shown in Figure 2.

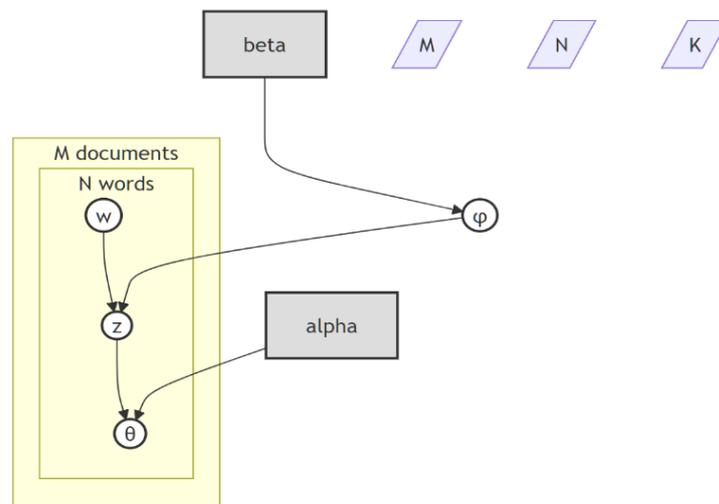


Fig. 2. Latent Dirichlet Allocation Model Structure

In the context of our bibliometric research, each abstract is treated as a document that can be represented as a probability distribution over topics. The aforementioned topics are, in turn, represented as probability distributions over words. The implementation of LDA entails an iterative process of inference, whereby the hidden variables (topic assignments and distributions) are estimated on the basis of the observed words in the abstracts. Inference was conducted using Gibbs sampling [47], a Markov Chain Monte Carlo method [48]. This approach enables the efficient estimation of the posterior distribution of the hidden variables.

To guarantee the reliability of our findings, we undertook a comprehensive parameter selection process. The number of topics, K , is a critical parameter in LDA, as it determines the granularity of the discovered themes. A series of experiments were conducted, varying the value of K between 5 and 50. The performance of each model was evaluated using perplexity scores and topic coherence measures. Perplexity quantifies the model's ability to predict an unseen sample of abstracts, whereas topic coherence assesses the semantic similarity of words within each topic. The optimal value of K was selected based on a balance between these metrics and the interpretability of the resulting topics. Moreover, the hyperparameters α and β , which regulate the sparsity of the document-topic and topic-word distributions, respectively, were optimized. Decreasing these parameters results in a sparser distribution, which may in turn yield more focused topics.

To validate the stability of our results, we ran the LDA model multiple times with different random initializations and compared the resulting topic distributions. We also performed a sensitivity analysis by varying the number of topics and assessing the consistency of key themes across different model configurations. The output of our LDA analysis provides a rich representation of the research landscape in AI in education. Each discovered topic is characterized by a set of words with associated probabilities, allowing for interpretation of the theme it represents. Additionally, each abstract in our corpus is assigned a probability distribution over these topics, enabling us to track how research themes have evolved over time and how they relate to other bibliometric indicators such as citation counts and geographical distribution of research.

2.3 Limitations of Bibliometric Analysis and the Need for Qualitative Assessment

While bibliometric analysis provides valuable insights into research trends, productivity, and impact, it is important to acknowledge its limitations and the need for complementary qualitative assessments. Quantitative bibliometric measures, while powerful tools for mapping the landscape of a research field, may not capture the full complexity and nuance of scientific contributions. One primary limitation of bibliometric analysis is its focus on quantity over quality. Publication and citation counts, while indicative of research output and impact, do not necessarily reflect the depth, originality, or societal relevance of the research. High citation rates may sometimes be driven by factors such as self-citation, citation cartels, or the Matthew effect, where already prominent researchers or institutions receive disproportionate attention.

Moreover, bibliometric analysis may unintentionally privilege established research domains and methodologies, potentially obscuring emerging or interdisciplinary fields that have not yet accrued a substantial number of citations. This bias can be particularly problematic in rapidly evolving fields like AI in education, where innovative approaches may not be immediately recognized through traditional bibliometric indicators. Another potential limitation is the possibility of geographical and linguistic biases. Our reliance on the Web of Science database, while providing high-quality data, may result in an underrepresentation of research from non-English-speaking countries or regions with less established research infrastructures. This underscores the importance of considering a range of sources and perspectives in comprehensive research evaluations.

In the context of this study, while we primarily rely on bibliometric data for our analysis, we have attempted to mitigate these limitations by incorporating qualitative interpretations of the data, considering the context of research trends, and acknowledging potential biases in our discussion. Future research in this area would benefit from more extensive integration of qualitative methods, such as in-depth interviews with key researchers, case studies of impactful research projects, and analysis of policy documents and educational reports.

3. Results and Discussion

The present study conducted a bibliometric analysis of research on artificial intelligence (AI) in education, using metadata from articles indexed in the Web of Science (WOS) database spanning 2014 to 2023. The dataset was compiled by searching for the keywords "Artificial Intelligence" or "AI" in the Title, Abstract, and Keywords fields of articles, and then refining the results to include only those categorized under the WOS category "Education Educational Research". This approach ensured the relevance of the selected articles to the field of education. The search yielded a total of 1,234 documents published across 446 sources, including journals, books, and proceedings. The data set reveals a rapidly growing body of research on AI in education, with an annual growth rate of 47.9% over the 10-year period. The 1,234 documents in the dataset have an average age of 2.69 years and an average of 6.174 citations per document, indicating a relatively young but impactful research area. The dataset includes a diverse range of document types, with articles (606) and proceedings papers (471) being the most prevalent.

As illustrated in Table 1, the data set offers valuable insights into the content and authorship of the research. A total of 760 Keywords Plus (ID) and 2,950 Author's Keywords (DE) were identified, indicating a comprehensive and diverse research landscape. A total of 1,234 documents were authored by 3,544 researchers, with 238 authors contributing single-authored documents. The mean number of co-authors per document is 3.32, and 18.23% of the documents involve international co-authorships, indicating a substantial level of collaboration within the research community.

Table 1. Key characteristics of the AI in education research dataset

Description	Results
Timespan	2014:2023
Sources (Journals, Books, etc)	446
Documents	1234
Keywords Plus (ID)	760
Author's Keywords (DE)	2950
Authors	3544
Authors of single-authored docs	238
Single-authored docs	255
Co-Authors per Doc	3.32
International co-authorships %	18.23

3.1 Evolution of AI in Education Research

The temporal evolution of AI in education research can be examined through two key indicators: The annual volume of scientific production and the average number of citations per year. Figure 3 presents a combined analysis of these indicators, illustrating the growth and impact of AI in education research over the past decade. The annual output of scientific literature in the field of AI in education has exhibited a striking increase over the past decade. In 2014, only 14 articles were published in this field. However, the number of articles has increased at a steady rate each year, reaching 474 in 2023. This represents a more than 33-fold increase in annual scientific production over the 10-year period. The growth trend indicates a rapid expansion of research interest and output in the field of artificial intelligence (AI) applications within the domain of education.

In conjunction with the expansion in the number of publications, the mean number of citations per year has also demonstrated an upward trajectory, although with some fluctuations. In 2014, the mean number of citations per year was 0.31, which increased to 2.33 by 2023. This indicates that not only has the quantity of research output increased, but also that the impact and visibility of AI in Education research have grown over time. The elevated average citations per year in recent years suggest a greater acknowledgment and utilization of the research findings by the scientific community. It is noteworthy that the average number of citations per year reached a notable peak in 2020, reaching 2.05. This may be attributed to the heightened relevance and implementation of AI in education during the global pandemic caused by the SARS-CoV-2 virus, as educational institutions worldwide transitioned to remote and online learning modalities.

The analysis of corresponding author affiliations reveals a distinct pattern in the global landscape of artificial intelligence (AI) in education research. Data demonstrate a significant concentration of research output in a handful of countries, with notable disparities in publication volume and international collaboration rates. Figure 4 shows that China and the United States emerge as the dominant contributors to the field, collectively accounting for almost 38% of the total publications. China leads with 254 articles (19.7% of the total), closely followed by the United States with 234 articles (18.2%). This duopoly in research output underscores these nations' substantial investments in AI and education technologies, as well as their robust research infrastructures. The United Kingdom, Germany, and Australia round out the top five, contributing 69 (5.4%), 58 (4.5%), and 48 (3.7%) articles, respectively.

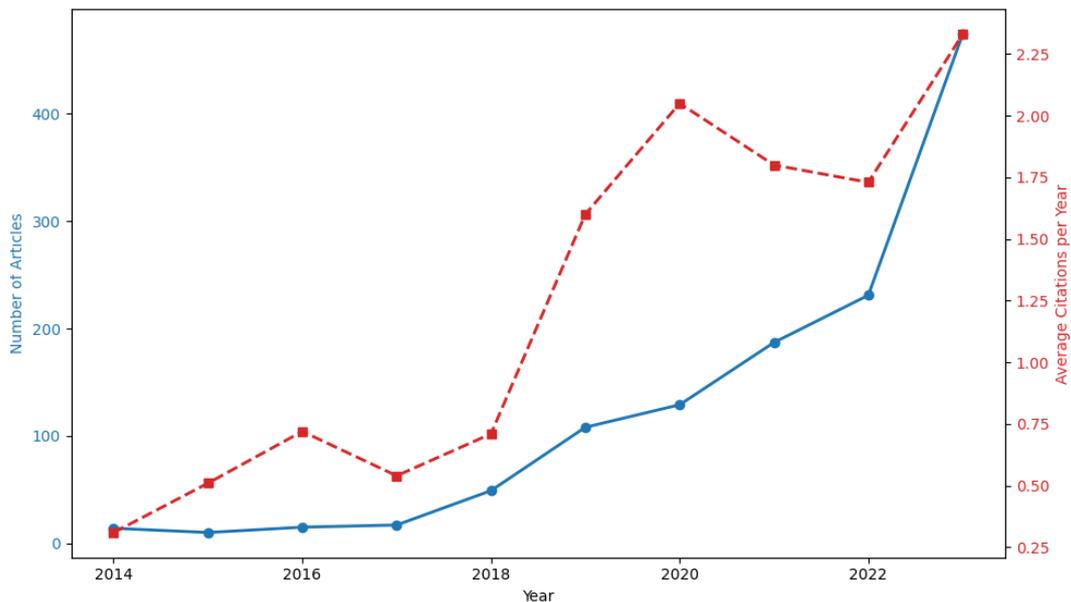


Fig. 3. Temporal Evolution of AI in Education Research

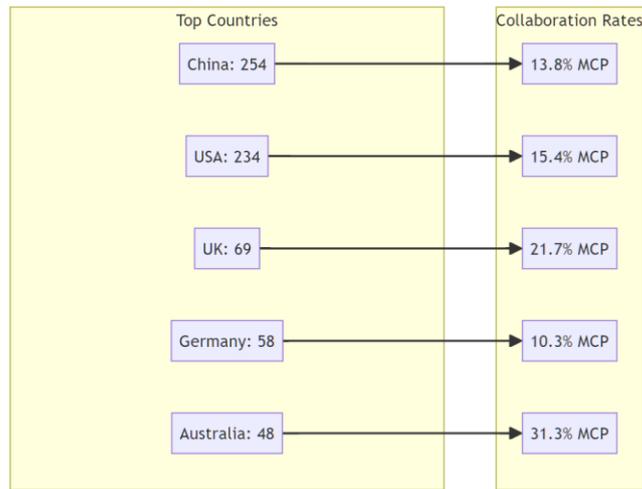


Fig. 4. Geographic Distribution in AI Education Research

The preeminence of China and the United States in AI education research can be attributed to a number of factors. For example, China has made substantial investments in AI research and development under the "New Generation Artificial Intelligence Development Plan," which aims to establish the country as a global leader in AI by 2030 [49], with considerable funding allocated to AI education [50]. Similarly, the United States has implemented the National Artificial Intelligence Initiative Act of 2020 [51], which places an emphasis on AI research and education. Moreover, national education policies in both China and the United States have placed a premium on integrating AI into learning environments. China's "Education Modernization 2035" plan explicitly incorporates AI as a pivotal element in prospective educational systems [52], whereas numerous US initiatives underscore the significance of AI in enhancing educational outcomes. The robust interconnections between academia and the technology industry in these countries frequently expedite the pace of research and innovation in AI education.

The concentration of research output and resources in these two countries has the potential to create a "knowledge gap" in AI education research. There is a considerable risk that AI educational tools and practices are primarily designed and tested within the specific cultural and economic contexts of the dominant research-producing countries. This narrow focus could potentially limit the global applicability of these tools and practices. Educational systems, cultural norms, and economic conditions vary widely across the globe, and AI solutions that are effective in one context may not be readily transferable to others. For example, AI-driven personalized learning systems developed and tested in well-resourced schools in China or the United States may not be suitable for implementation in regions with limited technological infrastructure or different pedagogical traditions.

Although China and the USA are the countries with the highest number of publications, their rates of international collaboration (as indicated by the Multiple Country Publications or MCP) are relatively modest at 13.8% and 15.4%, respectively. Conversely, some countries with a smaller number of total publications exhibit a higher rate of international collaboration. To illustrate, Finland and Sweden, despite their lower total outputs, exhibit MCP rates of 38.1% and 38.9%, respectively, indicating a more internationally integrated research approach. Additionally, the data indicate the emergence of artificial intelligence (AI) in education research in developing and emerging economies. For instance, India ranks seventh with 34 publications, which indicates its growing presence in this field. Nevertheless, the relatively low MCP rate (2.9%) indicates that the research focus is primarily domestic. Similarly, countries such as Brazil, Saudi Arabia, and Thailand are making notable contributions, albeit with varying degrees of international collaboration. It is noteworthy that while some smaller countries, such as Malaysia, Austria, and Switzerland, have fewer total publications, they demonstrate high rates of international collaboration, with figures reaching 55.6%, 50%, and 50%, respectively. This may be indicative of a strategic approach to international collaboration with the objective of enhancing the impact of research in the field.

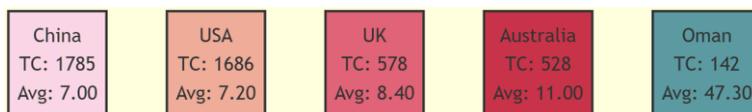


Fig. 5. Top Countries by Citations and Average Impact

While the volume of publications provides insight into research productivity, citation metrics offer a valuable perspective on the influence and impact of research outputs from different countries. An analysis of total citations (TC) in the WOS-Core Collection and average article citations reveals some intriguing patterns. Figure 5 illustrates that China and the United States continue to occupy the leading positions in terms of both publication volume and total citations, with 1,785 and 1,686 citations, respectively. This is consistent with their status as the two most prolific

contributors to the field. However, when considering the mean number of citations per article, a different picture emerges. The United States exhibits a slight advantage over China, with an average of 7.20 citations per article compared to China's 7.00. This suggests that US research may have a slightly higher impact per publication.

It is noteworthy that a number of countries with a relatively limited number of total publications have achieved a remarkably high average citation rate. This suggests that the quantity of publications may not necessarily be a reliable indicator of their impact. To illustrate, Oman, despite having only a limited number of publications, exhibits the highest average citation rate, with 47.30 citations per article. This exceptional figure suggests that, despite the limited number of Oman's contributions, they have had a significant impact on the field. Additionally, Vietnam and Norway exhibit noteworthy average citation rates of 14.70 and 16.50, respectively, which are considerably higher than those observed in the top-performing publishing countries. Conversely, Australia is distinguished among the leading publishers, ranking fourth in total citations (528) but attaining the highest average citation rate (11.00) among the top five publishing countries. This suggests that Australian research in AI in education is not only substantial in volume but also highly influential.

3.2 Key Players and Collaboration Patterns

In examining the roles of key players and collaborative patterns in the field of artificial intelligence (AI) in education research, it is essential to consider both the quantity and the impact of the contributions made by researchers. Among the most prolific authors, Chiu T.K.F. and Chai C.S. merit particular mention, having published 14 and 15 articles, respectively, over the period under review. These researchers have demonstrated consistent engagement with AI in education, making a notable contribution to the volume of research in this area. However, when considering the impact of the citation, it is notable that Aleven V., despite having fewer publications (9) compared to the top producers, has garnered the highest total of citations (280) and a notable average of 31.11 citations per paper. This indicates that Aleven's contributions, despite being less frequent, have had a more substantial impact on the field. Similarly, Cukurova (2008) has an average impact of 24.88 citations per paper, as evidenced by her eight publications and 199 total citations. It is noteworthy that some researchers exhibit both high productivity and a notable impact on their respective fields. For example, Chiu, T.K.F., the most prolific author, also maintains a respectable citation count of 295, indicating that quantity has not been achieved at the expense of quality in their work. A similar pattern is observed in the case of Chai, C.S., who has amassed a total of 256 citations across 15 publications.

Table 2 illustrates that Chai C.S. and Chiu T.K.F. have become pivotal figures in the field, exhibiting an exceptional balance between productivity and impact. Their prominence on both lists indicates that they have not only been highly productive in their research output but have also produced work that has made a significant impact within the academic community. It is noteworthy that Aleven V. presents a compelling argument for high impact despite a relatively lower publication count. Aleven's work, ranking fourth in publications but second in citations, serves as an exemplar of the substantial influence that targeted, high-quality research can exert on a field. This pattern suggests that Aleven may be engaged in the production of seminal work or the addressing of critical issues that attract considerable attention and engagement from peers.

Table 2. Top authors by publication count and top authors by citation impact

Rank	Top Authors by Publication Count		Top Authors by Citation Impact	
	Author	Count	Author	Impact
1	Chai C.S.	15	Chiu T.K.F.	295
2	Chiu T.K.F.	14	Aleven V.	280
3	Hwang G.J.	10	Holstein K.	267
4	Aleven V.	9	Chai C.S.	256
5	Cukurova M.	8	Cukurova M.	199

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Hwang G.J.'s appearance on the list of top publishers without a corresponding rank in the list of top citation impact points to a different pattern of contribution. This may be indicative of a focus on emerging or niche areas within the field that, while prolific, may not yet have attracted significant citation. An additional possibility is that the absence of a corresponding rank in the top citation impact list is a consequence of more recent publications that have not yet had sufficient time to accumulate citations, thereby indicating Hwang as an emerging influential voice in the field. Cukurova's balanced position in both lists serves to reinforce the idea that consistent quality output can lead to significant impact over time. This pattern may represent a strategic approach to research that combines regular publication with an attention to producing impactful work.

The aforementioned profiles illustrate the multifaceted avenues through which influence is exerted in the field of AI in Education research. These findings indicate that the field of AI in Education research benefits from a combination of research approaches. Some researchers focus on frequent contributions that incrementally advance knowledge, while others concentrate on fewer but potentially more transformative studies. This diversity in research strategies is likely crucial for the robust development of AI in education. It ensures both breadth in exploring various aspects of the field and depth in tackling fundamental challenges.

Table 3 illustrates a concentration of research productivity among a select group of institutions, with a notable dominance of universities from East Asia and North America. The Chinese University of Hong Kong is identified as the most prolific institution, with a total of 42 articles, followed closely by the University of London (32 articles) and the University of Hong Kong (30 articles). This concentration of leading institutions in Hong Kong is particularly noteworthy, indicating a regional focus on AI in educational research. Other institutions that have demonstrated a high level of productivity include University College London (28 articles), the University System of Ohio (26 articles), and the University of Toronto (24 articles). This distribution aligns closely with the patterns observed in our earlier analysis of the leading contributing countries, thereby reinforcing the prominence of China, the United States, and the United Kingdom in the field.

Table 3. Top 10 most productive institutions in AI in education research

Rank	Institution	Articles
1	Chinese University of Hong Kong	42
2	University of London	32
3	Education University of Hong Kong (EDUHK)	30
4	University College London	28
5	University System of Ohio	26
6	University of Toronto	24
7	State University System of Florida	23
8	Beijing Normal University	22
9	Nanyang Technological University	22
10	University of Hong Kong	22

It is noteworthy that a considerable number of articles were contributed by academic institutions in Asia. Beijing Normal University, Nanyang Technological University, and the University of Hong Kong, for instance, collectively provided 22 articles. This underscores the substantial investment and emphasis on AI in educational research within the Asia-Pacific region. The inclusion of prominent institutions such as Carnegie Mellon University (19 articles) and the Massachusetts Institute of Technology (18 articles) in the upper echelons of the rankings serves to illustrate the pivotal role played by academic bodies with robust computer science and engineering programs in propelling the field of AI in Education research forward.

Table 4. Top 10 most influential sources in AI in education research

Rank	Source	h-index	Articles	Total Citations
1	British Journal of Educational Technology	12	23	420
2	Education and Information Technologies	12	59	518
3	Educational Technology & Society	10	20	330
4	AAAI Conference on Artificial Intelligence	9	27	166
5	Education Sciences	8	27	209
6	International Journal of Educational Technology in Higher Education	8	14	265
7	International Journal of Emerging Technologies in Learning	8	21	234
8	Learning Media and Technology	8	9	306
9	BMC Medical Education	7	12	143
10	Interactive Learning Environments	7	25	239

The institutional data exhibit a robust correlation with our earlier findings on the most productive countries. The high output from Hong Kong and Chinese institutions is consistent with China's status as the leading contributor to global research output. Similarly, the robust performance of UK and US institutions is indicative of these countries' prominent roles in the global research landscape. In considering the relationship between authors and institutions, it is possible to infer potential institutional affiliations. For example, the high productivity of the Chinese University of Hong Kong and the Education University of Hong Kong may be associated with the output of prolific authors such as Chiu T.K.F. and Chai C.S. However, further data are required to confirm this hypothesis.

In examining the most influential sources in AI in Education research, it becomes evident that there is a combination of education technology-focused journals and conference proceedings. Table 4 illustrates that the British Journal of Educational Technology and Education and Information Technologies are the most impactful sources, exhibiting h-indices of 12. The journals have published 23 and 59 articles, respectively, in the field, indicating both high impact and a substantial volume of research. Additionally, the journal Educational Technology & Society is identified as

a significant platform, exhibiting an h-index of 10 and 20 published articles. The inclusion of conference proceedings, such as the AAAI Conference on Artificial Intelligence, within the top ranks (h-index 9, 27 publications) underscores the significance of conferences in disseminating pioneering research in this rapidly evolving field. It is noteworthy that some sources with a relatively limited number of publications have a high impact. To illustrate, Learning Media and Technology has an h-index of 8 with only 9 publications, indicating that although it publishes fewer articles in this field, those it does publish tend to be highly influential.

The alignment between institutional productivity, author output, and influential sources indicates the presence of a well-established ecosystem for AI in education research. It can be reasonably assumed that the most productive authors are affiliated with leading institutions, which in turn publish in the most impactful journals and present at key conferences. This analysis highlights the global nature of AI in education research, with notable contributions from numerous regions, while also emphasizing the concentration of expertise and resources in select institutions and publication outlets. As the field continues to evolve, monitoring these patterns of institutional leadership and the impact of publications will be crucial to understanding the direction and growth of AI in education research.

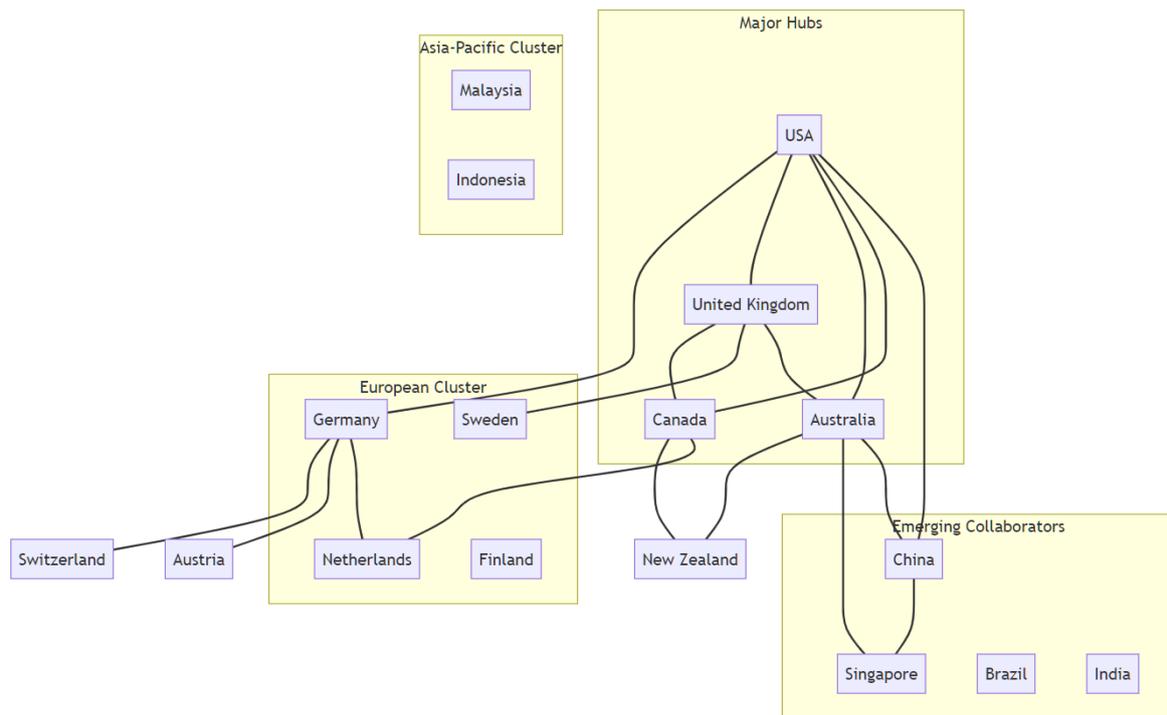


Fig. 6. International Collaborations in AI in Education Research

The analysis of collaboration patterns in AI in education research reveals a complex and interconnected global network, which reflects the field's inherently international and interdisciplinary nature. This network is distinguished by the presence of pivotal research institutions, nascent collaborative partners, regional clusters, and cross-continental alliances, all of which facilitate knowledge exchange and innovation in this rapidly evolving domain. At the core of this collaborative ecosystem are several key nations that serve as the primary hubs of research activity and international cooperation. The United States, the United Kingdom, Australia, and Canada are identified as central nodes in this network, each engaged in extensive international partnerships that span multiple continents. These countries not only produce a considerable quantity of research, but also serve as conduits for the transfer of knowledge between disparate regions and research traditions.

Figure 6 illustrates the extensive and diverse collaborative network of the United States, which engages with a multitude of partners across Europe, Asia, and Oceania. The robust connections between the United States and China, Canada, and Australia illustrate the significance of trans-Pacific collaboration in propelling the field forward. Similarly, the extensive partnerships of the United Kingdom, notably with Australia, Sweden, and Brazil, illustrate the significance of both established and emerging research relationships in fostering innovation. China's collaboration pattern presents an intriguing case study worthy of further investigation. Despite its status as a leading contributor to AI in Education research, China's international collaborations appear to be more concentrated, with a primary focus on partnerships with the United States, Singapore, and Australia. This pattern suggests potential avenues for China to further diversify its international research networks, which could facilitate even greater contributions to the global knowledge base.

The collaboration network also exhibits the formation of discrete regional clusters, particularly within Europe and the Asia-Pacific region. Germany, the Netherlands, Finland, and Sweden constitute a closely integrated European collaborative network, frequently acting as a conduit between Eastern and Western research traditions. In the

Asia-Pacific region, Singapore, Malaysia, and Indonesia exhibit robust regional affiliations while simultaneously establishing connections with prominent global research hubs. The collaborative landscape is becoming increasingly visible in emerging markets and developing countries. It is evident that nations such as Brazil, India, and South Africa are establishing collaborative relationships with established research institutions, which signifies a growing global interest in AI in Education that extends beyond the traditional academic powerhouses. This trend toward inclusivity is auspicious for the advancement of AI solutions that are responsive to the heterogeneous educational contexts and requirements.

The network diagram provides a visual representation that serves to reinforce these observations, illustrating the centrality of major hubs such as the United States, the United Kingdom, Australia, and Canada. These nations are represented by larger nodes with multiple connections, which symbolize their pivotal role in the global research network. Furthermore, the diagram effectively captures the regional clusters, with distinct groupings visible for European and Asia-Pacific countries. Of particular note is the diagram's emphasis on the robust bilateral relationships, as evidenced by the thick line connecting the United States and China, which symbolizes their significant collaborative output. Furthermore, the network diagram illustrates the potential for growth in collaborative efforts, particularly for emerging players such as Brazil and India, whose nodes demonstrate connections to major hubs but have the capacity for expanded partnerships.

3.3 Research Themes and Trends

In addition to examining the temporal evolution of AI in Education research through annual scientific production and average citations per year, it is essential to investigate the research themes and trends that have emerged over time. One method for identifying these themes is through keyword analysis. In this study, we focus on the "Keywords Plus" generated by Web of Science, which offer unique insights into the content and focus of the research. Keywords Plus are generated algorithmically by Web of Science on the basis of the titles of the cited references in each article [53]. These keywords are distinct from the author's keywords, which are supplied by the authors themselves and may be more specific or tailored to the particular study [54]. In contrast, Keywords Plus offers a more comprehensive view of the research domain, discerning overarching themes and interconnections between articles based on their cited references.

To examine the evolution of research themes over time, we conducted an analysis of the frequency of "Keywords Plus" for each year from 2014 to 2023. Figure 7 presents a heatmap visualization of the ten most frequently occurring keywords over time. The heat map illustrates a number of noteworthy patterns and trends in AI in education research over the past decade. The term "education" has been the most frequent keyword throughout the period under review, which indicates that research on the educational applications of AI has remained a central focus. Other noteworthy keywords include "students," "artificial intelligence," "performance," "technology," and "design," which collectively indicate a pronounced emphasis on student-centered approaches, AI technologies, educational performance, and the design of AI-enhanced educational systems.

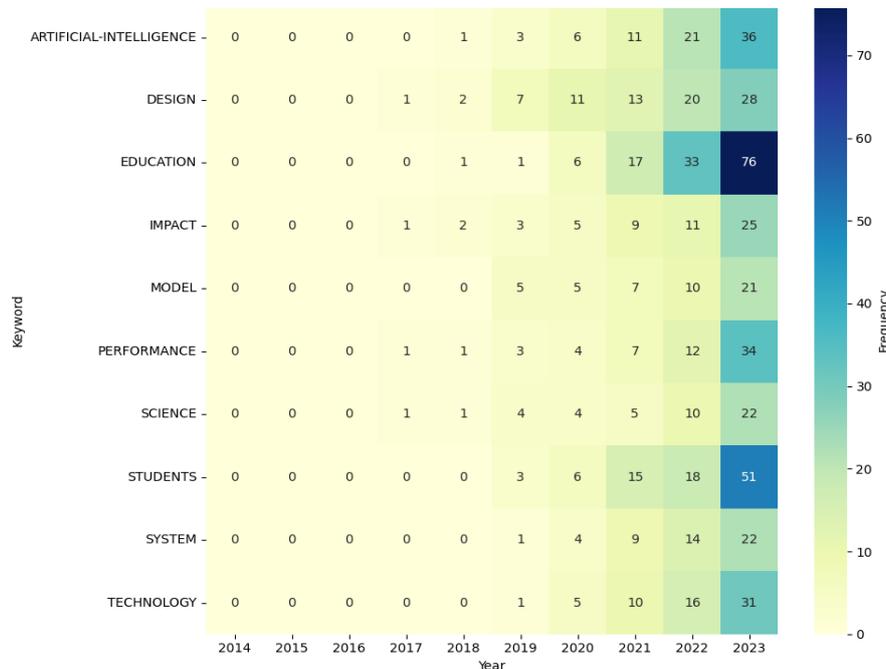


Fig. 7. Evolution of Top 'Keyword Plus'

In particular, the frequency of these keywords has increased significantly in recent years, particularly from 2020 onward. This trend is consistent with the overall growth in annual scientific production and the average citations per year observed in the temporal evolution analysis (Figure 3). The increasing prevalence of these keywords reflects a

growing interest and investment of research efforts in the application of artificial intelligence (AI) in the field of education, as well as an expansion in the scope and depth of research activities within this area. Moreover, the appearance of keywords such as "impact," "science," "system," and "model" in recent years indicates a transition towards more comprehensive and integrated methodologies in AI research within the field of education. The aforementioned keywords indicate a focus on understanding the broader impact of AI on education, the development of AI-based educational systems, and the use of computational models to support learning and teaching processes.

As demonstrated in Table 5, the application of Latent Dirichlet Allocation (LDA) for topic modeling [34,41] reveals a notable trend: the significant expansion of research endeavors pertaining to artificial intelligence (AI) in language learning. This surge, particularly evident from 2020 onwards, coincides with the advent of large and sophisticated language models. The incorporation of AI technologies, including chatbots and natural language processing, has transformed methodologies for language acquisition, prompting researchers to investigate their efficacy and implications in educational settings. At the present time, there has been a notable increase in the number of studies that address the ethical implications of AI and the policy issues surrounding its use in education. This trend reflects a growing awareness of the ethical implications and potential societal impacts of AI integration in learning environments.

Table 5. Summary of AI in education research topics (2014-2024)

Topic	Trend	Key Period	Notable Keywords
AI in Language Learning	Growing	2020-2024	language, efl, writing, chatbot, npl
AI Ethics and Policy	Growing	2021-2024	ethics, privacy, accountability, bias
AI in Higher Education	Stable	2014-2024	university, curriculum, chatgpt
AI and Assessment	Growing	2020-2024	assessment, feedback, grading
AI in Medical Education	Peak & Decline	2020-2021	medical, health, clinical, diagnosis
AI and Pedagogy	Stable	2014-2024	pedagogy, teaching, instruction
AI Technologies	Stable	2014-2024	machine learning, deep learning
AI Literacy and Skills	Growing	2021-2024	literacy, competence, digital skills
AI in K-12 Education	Growing	2022-2024	k-12, school, stem
AI Tools and Platforms	Growing	2022-2024	chatgpt, large language models, VR

The field of artificial intelligence (AI) in higher education has demonstrated a consistent presence over the past decade, with a notable increase in recent years. The recent surge can be attributed to the advent of technologies such as ChatGPT, which have given rise to discussions surrounding academic integrity and the future of higher education. Concurrently, evaluation and assessment have emerged as pivotal domains of attention, particularly during the latter half of the decade. This phenomenon coincides with the global transition towards remote and hybrid learning models, accelerated by the global pandemic of 2020. There was a notable increase in interest in AI in medical education around 2020-2021, which was likely influenced by the pandemic. Concurrently, the notion of AI literacy has garnered considerable attention in recent times. This trend suggests an increasing awareness of the necessity to provide learners and educators with the abilities to comprehend, utilize, and critically assess AI technologies. Figure 8 illustrates the evolution of AI in educational research from 2014 to 2024, delineating several pivotal themes.

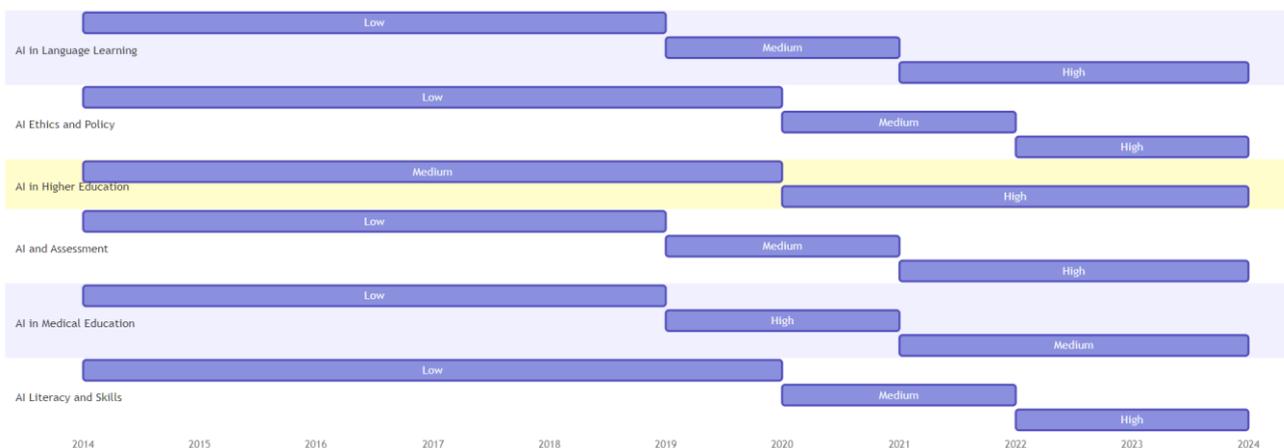


Fig. 8. AI in Education Research Trends (2014-2024)

It is noteworthy that the trajectory of research in the field of artificial intelligence (AI) literacy and skills has undergone a significant evolution. The chart illustrates that this subject area was the subject of relatively little research between 2014 and 2020, indicating that it was not a primary focus during the early years of the decade. However, from 2020 onward, there is a marked increase in research activity, with the level of importance assigned to the topic rising from medium to high by 2022. This abrupt increase in research activity correlates with the growing acknowledgment of AI's pervasive influence in society and the subsequent necessity to equip learners with the requisite competencies to

navigate an AI-driven world. A comparable pattern is evident in the case of AI ethics and policy research. Initially receiving minimal attention, this field experienced a significant increase in research activity from 2020 onwards, reaching a level of high importance by 2022. This trajectory highlights the increasing recognition of the ethical implications and social impacts of AI integration in educational contexts. The parallel growth of these two research areas suggests a comprehensive approach to AI education, integrating practical skills with critical ethical considerations.

The chart also reveals interesting trends in more established areas of AI in education research. Artificial intelligence in language learning, for instance, shows a gradual progression from low to high importance over the past decade. This steady increase likely reflects the continuous advances in natural language processing technologies and their growing applications in language education. AI in Higher Education maintains a consistent medium to high level of research interest throughout the period, indicating its enduring relevance in higher education contexts. This stability suggests that, while other areas have seen more dramatic shifts, the application of AI in higher education remains a core focus of research efforts.

It is noteworthy that the chart illustrates a distinctive pattern of AI in medical education. This field witnessed a rapid ascent in significance between 2019 and 2021, coinciding with the global pandemic caused by the SARS-CoV-2 virus. Thereafter, a slight decline to medium importance was observed in subsequent years. This trend illustrates the capacity of AI in education research to respond to global events and pressing social needs. This trend correlates with the heightened emphasis on remote and hybrid learning models, particularly in the aftermath of the pandemic, and the growing interest in the utilization of artificial intelligence (AI) for more efficacious and personalized assessment strategies. These trends collectively indicate the maturation of the field, which is now addressing the multifaceted implications of AI integration in educational settings, from practical applications to broader societal impacts.

3.4 Research Gaps and Future Directions

A comprehensive bibliometric analysis of research on AI in education from 2014 to 2023 has revealed significant trends, key players, and evolving themes in the field. However, it has also revealed several areas of research that are currently under-researched and potential future directions that warrant further investigation. The conceptual map presented in Figure 9 delineates pivotal avenues for future research in the domain of AI in Education, underscoring the interconnections between disparate research trajectories and their capacity to address existing deficiencies within the field. A notable research gap exists with regard to the geographical distribution of AI in education research. While countries such as China, the United States, and the United Kingdom have emerged as dominant contributors, there is a conspicuous underrepresentation of research from developing nations and regions such as Africa, South America, and parts of Asia. This disparity indicates a pressing need for more inclusive and diverse research endeavors that address the distinctive challenges and opportunities for AI in education within diverse socioeconomic contexts. It is recommended that future research actively seek to bridge this gap by fostering international collaborations and supporting research initiatives in underrepresented regions.

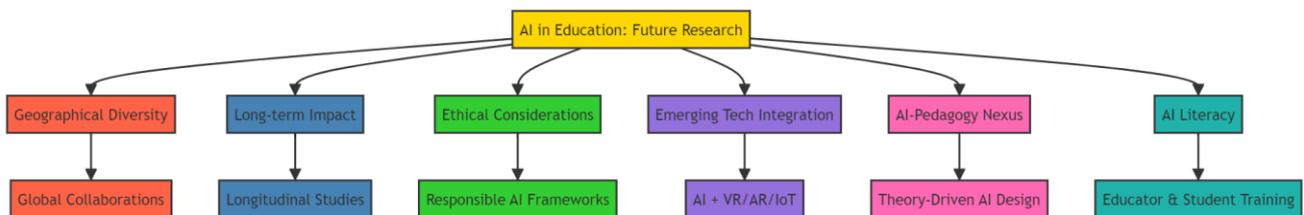


Fig. 9. Key Areas for Future Research in AI in Education

A further area that requires greater scrutiny is the long-term impact of AI interventions in the field of education. Despite the extensive research currently available, there is a tendency for studies to focus on short-term outcomes and immediate effects of AI implementation. A paucity of longitudinal studies has been conducted to examine the sustained impact of AI technologies on learning outcomes, cognitive development, and educational trajectories. It is recommended that future research prioritize long-term studies that track the effects of AI on education over extended periods, potentially spanning several years or even decades. The ethical implications of artificial intelligence (AI) in education, while gaining traction in recent years, still represent a relatively underexplored area of research. As AI systems become more sophisticated and pervasive in educational settings, there is an urgent need for robust frameworks that address issues of privacy, data protection, algorithmic bias, and the potential exacerbation of existing educational inequalities. It is imperative that future research delve more profoundly into these ethical considerations, with the aim of developing comprehensive guidelines and best practices for the responsible deployment of AI in diverse educational contexts.

The complexity of these ethical challenges is exemplified by several real-world cases, which serve to illustrate the multifaceted nature of the ethical dilemmas that arise in practice. For example, the deployment of AI-powered proctoring systems during the global pandemic caused considerable concern regarding privacy and indicated the potential for discriminatory practices against students from specific socioeconomic backgrounds [55]. Another case study concerns the implementation of predictive analytics for student success in higher education [56]. While this

approach has been shown to be beneficial for early intervention, it has also given rise to questions regarding data privacy and the potential for self-fulfilling prophecies. These cases illustrate the necessity for meticulous examination of the ethical ramifications of AI in education [57].

The existing ethical frameworks and guidelines, such as UNESCO's Recommendation on the Ethics of Artificial Intelligence [58,59] and IEEE's Ethically Aligned Design [60], provide a valuable foundation for addressing these challenges. The UNESCO framework places particular emphasis on the importance of human rights, inclusiveness, and transparency in AI systems, whereas the IEEE guidelines are oriented towards the alignment of AI systems with human values. However, these frameworks frequently lack detailed guidance for educational contexts and may not adequately address the distinctive challenges posed by AI in learning environments.

To address these gaps, future research should address several critical questions. What methodologies can be employed to develop AI educational tools that are not only effective but also transparent and explainable to educators, students, and parents? This question is of paramount importance for the establishment of trust and comprehension in AI-enhanced educational settings. Moreover, it is imperative that researchers investigate the means by which AI systems in education can be designed to prevent the perpetuation or exacerbation of existing inequalities. This necessitates a meticulous examination of algorithmic bias and the possibility of AI perpetuating existing societal inequalities.

Another urgent issue that requires attention is the question of how to achieve an appropriate balance between the potential benefits of personalized learning through AI and concerns about data privacy and student autonomy. It is of the utmost importance to achieve this delicate balance in order to harness the power of AI while protecting individual rights. Moreover, as AI becomes increasingly integrated into educational settings, it is imperative to investigate the long-term psychological and social impacts of this extensive integration, particularly on young learners. These questions underscore the necessity for interdisciplinary research that unites experts in education, computer science, ethics, and social sciences to formulate comprehensive and context-specific ethical guidelines for AI in education.

The integration of AI with other emerging technologies in the field of education represents a promising avenue for future research. Although current studies have explored the use of AI in isolation, there is a paucity of research examining the potential synergistic effects of combining AI with other technologies, such as virtual and augmented reality, blockchain, or the Internet of Things, within an educational context. It is recommended that future studies investigate these technological convergences and their potential to create immersive, personalized, and highly effective learning environments. Another research gap pertains to the area of AI literacy among educators and students. As artificial intelligence (AI) becomes increasingly prevalent in educational settings, there is a pressing need for research on effective methods to develop AI literacy across different age groups and educational levels. It would be beneficial for future studies to investigate curriculum designs, professional development programs, and assessment tools that can enhance AI literacy and prepare learners for an AI-augmented future.

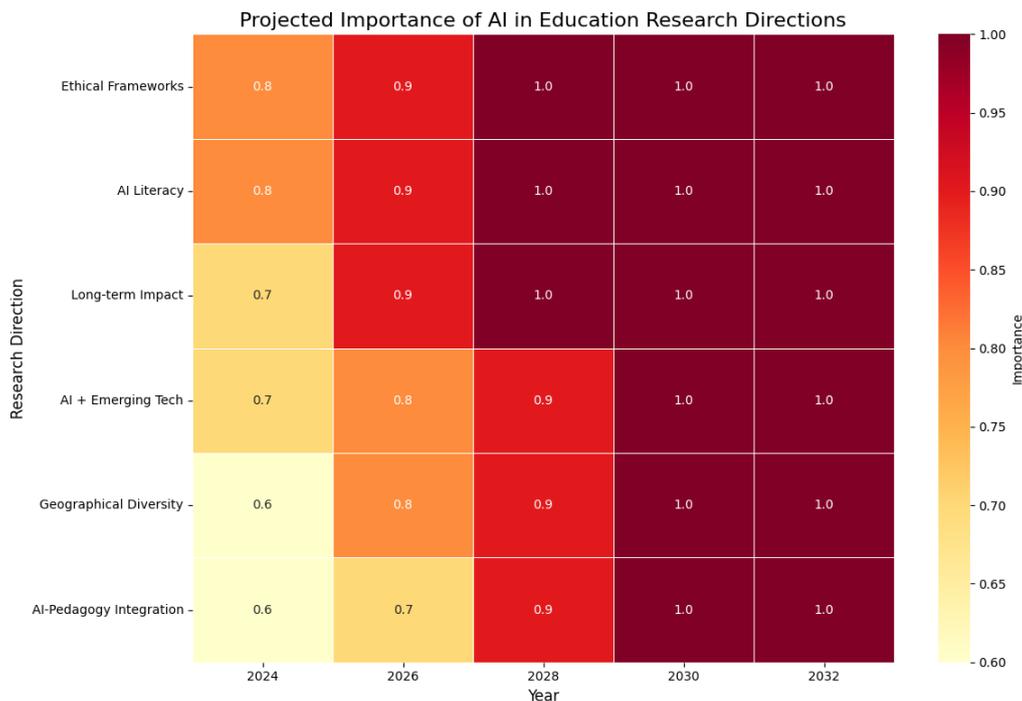


Fig. 10. Research Directions in AI in Education Over the Next Decade

The visualization of the heat map presented in Figure 10 offers a prospective view of the projected significance of diverse research avenues in AI in education over the forthcoming decade. From the outset, ethical frameworks and AI literacy are identified as the most critical areas, retaining a high level of importance (0.8-1.0) throughout the decade.

This is consistent with the emphasis placed on "Ethical Considerations" and "AI Literacy" in our conceptual map, which highlights the pressing need to address these issues as AI becomes increasingly prevalent in educational settings. Long-term impact studies indicate a rapid increase in importance, reaching a maximum level of significance by 2027. This trend corroborates the focus of our conceptual map on "longitudinal studies" within the "long-term impact" category, thereby underscoring the growing recognition of the necessity for sustained research on the effects of AI in education. The accelerated increase in importance suggests that, although these studies may not initially be the most urgent, they will soon become essential for comprehending the complete implications of AI in education.

The integration of AI with emerging technologies is demonstrating a gradual increase in importance, with a projected peak in significance by 2028. This trend aligns with the "Emerging Tech Integration" node in our conceptual map, indicating that the convergence of AI with technologies such as VR, AR, and IoT will become a pivotal aspect of educational research. The importance of geographical diversity in research is increasing steadily over the course of the decade. This trend is consistent with the "Geographical Diversity" node in our conceptual map, which underscores the growing recognition of the necessity for more inclusive and globally representative research in AI in Education. The integration of AI pedagogy, while initially ranking slightly lower in importance, demonstrates a consistent trajectory of growth throughout the decade. This trend lends support to the "AI-Pedagogy Nexus" in our conceptual map, indicating an increasing focus on aligning AI technologies with established pedagogical theories and practices. The consistent rise in significance underscores the necessity for unwavering commitment to this endeavor, ensuring the seamless integration of AI technologies into educational frameworks.

The heat map indicates that all identified research directions are projected to reach maximum importance (1.0) by the end of the decade, thereby suggesting that these areas will be pivotal to the advancement of AI in education. In the near term (2024-2026), research efforts should prioritize ethical frameworks and AI literacy, as these have been identified as being of high importance from the outset. As we progress through the middle of the decade (2026-2029), it is imperative that we direct our attention toward long-term impact studies and the integration of AI with emerging technologies, as their importance rapidly grows. Throughout the entire period, there is a need for a consistent focus on geographical diversity and AI pedagogy integration, with their importance increasing steadily over time.

While our bibliometric analysis has yielded valuable insights into the quantitative trends in AI in education research, it is imperative to supplement these findings with a qualitative assessment of the field's development and potential future directions. A crucial area that necessitates further inquiry is the development of culturally responsive AI educational tools. Despite the indications from our bibliometric analysis that research is concentrated in specific geographical areas, this does not fully account for the necessity for AI systems that are adaptable to diverse cultural contexts. It is recommended that future research focus on the development of AI educational tools that can effectively operate across different cultural settings, taking into account diverse learning styles, languages, and cultural values. It is of the utmost importance that future research in this field ensures that AI in education does not inadvertently perpetuate cultural biases or exacerbate educational inequalities.

A further crucial avenue for future research is the investigation of the long-term cognitive and socio-emotional impacts of AI-enhanced learning environments on students. Although our quantitative analysis indicated an upward trajectory in research on AI and assessment, it did not fully encompass the necessity for comprehensive, longitudinal investigations examining the impact of prolonged interaction with AI-based educational tools on students' critical thinking abilities, creativity, and social development. Such studies are vital for comprehending the comprehensive impact of AI on learners and for guiding the responsible integration of AI in educational settings.

3.5 Contextual Variations and Limitations of the Study

It is crucial to acknowledge the significant variations in the adoption of and research on AI in education across different regions, education systems, and socioeconomic contexts. To illustrate, our bibliometric analysis revealed a concentration of research output in countries such as China and the United States. However, this does not necessarily reflect global trends in AI education adoption. It is possible that countries with less representation in academic publications are nevertheless making notable progress in the practical integration of AI into classrooms. For instance, the highly centralized education system in Singapore may facilitate a more expeditious and uniform adoption of AI compared to decentralized systems, such as those observed in the United States or Germany. Such systemic discrepancies are not always reflected in bibliometric analyses, necessitating a cautious approach when interpreting research trends.

Furthermore, socioeconomic factors are of paramount importance in influencing the development of AI education. High-income countries may direct their attention toward the implementation of sophisticated AI applications in the field of education, whereas middle and low-income countries may prioritize the utilization of AI to address fundamental educational challenges, such as access to education and literacy. The reliance of our study on Web of Science data may have resulted in the underrepresentation of research from developing countries, which could have biased our understanding of global AI in education trends. Furthermore, cultural perspectives exert a considerable influence on the adoption of AI in educational contexts. For example, attitudes toward data privacy and AI ethics vary across cultures, influencing both the focus of research and the practical implementation of these technologies. It is possible that our analysis did not fully capture the nuances of cultural differences that are critical in understanding the global landscape of AI in education.

A further limitation of our study is the potential for language bias in our data source. By relying on primarily English-language publications, we may have overlooked significant research and trends published in other languages, particularly from non-English-speaking countries with advanced AI capabilities, such as Japan or South Korea. In view of these limitations, we advise against interpreting our findings as universal trends. Instead, they should be regarded as indicative of specific patterns, primarily reflecting trends in countries and institutions with a strong presence in international, English-language academic publications. It is recommended that future research address these limitations by incorporating a more diverse range of data sources, including non-English publications, and conducting comparative studies that explicitly examine the functioning of AI in education across different regional, cultural, and socioeconomic contexts. Furthermore, a combination of bibliometric analysis with qualitative case studies from a range of settings would facilitate a more comprehensive understanding of the global field of AI in education.

4. Conclusion

A comprehensive bibliometric analysis of AI in Education research from 2014 to 2023 reveals several key insights that illuminate the evolution, current state, and future directions of this field. The volume of research output in this domain has experienced a remarkable increase, with an annual growth rate of 47.9% over the past decade. This indicates a rapid expansion in interest in the application of AI within the field of education. This growth is particularly evident in the surge of publications, from 14 articles in 2014 to 474 in 2023. This reflects the increasing recognition of AI's potential to transform educational practices and outcomes. The geographical distribution of the research demonstrates a concentration of productivity in a select few countries, most notably China and the United States, which collectively account for nearly 38% of the total number of publications. This dominance is indicative of the substantial investments made by these nations in artificial intelligence and educational technologies. However, this also draws attention to a notable deficiency in research contributions from developing countries and regions. This highlights the necessity for more inclusive and diverse research endeavors that address the distinctive challenges and prospects for AI in education within diverse socioeconomic contexts.

An analysis of the key players and collaboration patterns in this field reveals a complex ecosystem comprising researchers, institutions, and publishing venues. Notable contributors such as Chai, C.S. and Chiu, T.K.F. have exhibited a noteworthy equilibrium between productivity and impact, influencing the discourse within their respective fields. The emergence of institutions such as the Chinese University of Hong Kong and the University of London as research hubs serves to underscore the global nature of AI in education research, while also drawing attention to the concentration of expertise and resources. A keyword analysis and topic modeling of research themes and trends reveals the evolving priorities within the field. The consistent prominence of keywords such as "education," "students," and "artificial intelligence" reflects the field's core focus on leveraging AI technologies to enhance learning experiences and outcomes. The increasing focus on issues such as AI ethics, AI literacy, and the integration of AI with emerging technologies suggests that the field is undergoing a maturation process, addressing the complex implications of AI in educational contexts.

These findings have significant implications for the future of education and underscore the necessity for further investigation into several critical areas. The accelerated integration of AI technologies into educational settings necessitates the concurrent development of ethical frameworks and policies to guarantee responsible and equitable implementation. The identified research gaps, particularly in long-term impact studies and the integration of AI with other emerging technologies, present opportunities for groundbreaking research that could significantly advance our understanding of AI's role in shaping learning environments and outcomes. Moreover, the growing significance of AI literacy highlights the necessity for educational systems to evolve, equipping both educators and students with the ability to engage with and critically assess AI technologies in an effective manner. This shift necessitates not only the integration of technology, but also a comprehensive reevaluation of curriculum design and pedagogical strategies to cultivate AI literacy at all educational levels. While this study offers valuable insights into the current state and trajectory of AI in education research, it also recognizes potential limitations, such as the focus on Web of Science data, which may not fully encompass the global research landscape. It would be beneficial for future research to aim to broaden the scope of analysis by incorporating a variety of data sources in order to provide a more comprehensive picture of the field.

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